



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

20NR-85
Job Sheet 192380



Part No: 20NR-85

Job Qty: 8 pcs

Part Name: Lifting Bolt



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/22/19

Job Tracking No:

Due Date: 4/19/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG 20NR-85 Rev.C IPP Rev. A 19.02.12 New issue DP Verify DD

Ship Via:

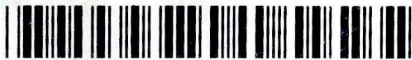
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
85	Bandsaw - 1	8 pcs	4/19/19	4/19/19	0.00	0.27	Bandsaw - 1	5/1
90	QC 5	8 pcs	4/19/19	4/19/19	0.00	0.00	QC 5 - 10	J. Lavoie 20/04/2019
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	POHBO433/13 APR 26 2019
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
95	Outsource - 1 - Heat Treat	8 pcs	4/19/19	4/19/19			MEI001-VC	
100	Packaging 2-1 - Receive - B4B	8 pcs	4/19/19	4/19/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	



Container No: S175640



Part: 20NR-85

Job No: 192380

Serial No/Batch: S175640

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 04/26/19

43, 43, 44, 53, 38, 47, 53, 49
47 46

43 - 47
39 - 53 HRC

46.375 45.375 Avg.

Plex 3/22/19 8:17 AM

				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
105	QC 6	8 pcs	4/19/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
125	SL-154 - B4B	8 pcs	4/19/19	0.00 4.00	SL-154 - 1 - B4B
130	QC 2	8 pcs	4/19/19	0.00 0.00	QC 2 - 1
					QC 2 - 12
					QC 2 - 14
					QC 2 - 17
					QC 2 - 19
					QC 2 - 2
					QC 2 - 20
					QC 2 - 22
					QC 2 - 23
					QC 2 - 25
					QC 2 - 32
					QC 2 - 33
					QC 2 - 35
					QC 2 - 39
					QC 2 - 4
					QC 2 - 40
					QC 2 - 44
					QC 2 - 45
					QC 2 - 48
					QC 2 - 49
					QC 2 - 50
					QC 2 - 51
					QC 2 - 52
					QC 2 - 56
					QC 2 - 57
					QC 2 - 62
					QC 2 - 63
					QC 2 - 8
					QC 2 - 66
					QC 2 - 64
					QC 2 - 65

DP

MAY 06 2019

DAS

MAY 09 2019 68

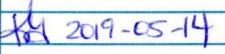
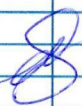
9-89

JB 19-05-11

DAS
62
9-89

JB 19-05-11

DAS
62
9-89

135 QC 8	8 pcs	4/19/19	0.00 0.00	QC 2 - 5	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
140 Outsource - 15 - Nickel Plate	8 pcs	4/19/19		GRO002-VC	 2019-05-14
150 Packaging 2-2 - Receive - B4B	8 pcs	4/19/19	0.00 0.00	Packaging 2 - 1 - B4B	 MAY 22 2019
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	

				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160 QC 6	8 pcs	4/19/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	Mat'l 2 2 2019 40
				QC 6 - 61	9-89
170 Packaging 3-1 - Stock - B4B	8 pcs	4/19/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 6A216 F
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	8 pcs	4/19/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89 MAY 2 2 2019

Part Op 85 - Cut blanks at 15.0" and deburr. Prepare for heat treat.

Descriptions: 95 - 1-Issue P/O; _____ RC 40-45 2-Bead blast 3--Material type; 4- Certificate of Conformity is required 5-mat'l used for part is 4340 round bar

125 - 1-Machine as per folio FC685 FOLIO REV: AA DWG REV: C 2-Deburr

140 - 1-Issue P/O; _____ -Nickel plate, QQ-N-290A, Class 2, Grade E or F -Material type; 4340 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4340-R-1.250	4340 Round Bar, 1.250" Dia.	10 ft (1.25 ea)	85-Bandsaw - 1	80022600 5175300

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
85-Bandsaw - 1	MT-4340-R-1.250	10	0	0

MAT
used
10.030



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043313



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043313

PO Date: 4/26/19

Due Date: 5/2/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	192380	20NR-85	Lifting Bolt 1-Issue P/O; RC 40-45 2-Bead blast 3-Material type; 4- Certificate of Conformity is required 5- mat'l used for part is 4340 round bar	Firmed X8	-	5/2/19 MAY 06 2019	8 pcs	0 pcs DP	8 pcs	\$11.572/pcs	\$92.58

DAS
40
9-89

Line Item Note 8 PCS OF 4340 ROUND BAR 1.250" NEED TO BE HEAT TREAT TO RC 40-45

Grand Total: \$92.58

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/3/19 4:20 PM Dart.Guerin.Kimberley

Atlantic Heat Treating (2001) Ltd

Order No.: 165774

Ship Date: 30/4/2019

Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To: 162722
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB043313				

Quantity	Part No. / Part Name / Part Description	Pounds
8 PCS	MATERIAL 4340 SANDBLAST AND HEAT TREAT TO 40-45RC C OF C, PRT# 20NR-85	

RECEIVED
MAY 03 2019
DART AEROSPACE LTD.

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped: 8

Pounds Shipped: 42.00

44 RC

5-2-19

Order No.: 165774

Shipped Complete

Quantity Shipped: 8.00

Received By:

Date:

Pounds Shipped: 42.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 04/30/2019

Certification

Date: 05/02/2019

Entry Date: 04/30/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB043313

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4340

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
8	8 PCS MATERIAL 4340 SANDBLAST AND HEAT TREAT TO 40-45RC C OF C, PRT# 20NR-85	42

Insp. Type	Scale	Minimum	Maximum	Number	Other
------------	-------	---------	---------	--------	-------

Customer Requirements:

Harden rockwell

Results:

Harden ROCKWE 40. 45. 44. TESTED AS PER SAMPLING PLAN

HEAT TREATED TO 44 RC AS PER CUSTOMER REQUEST

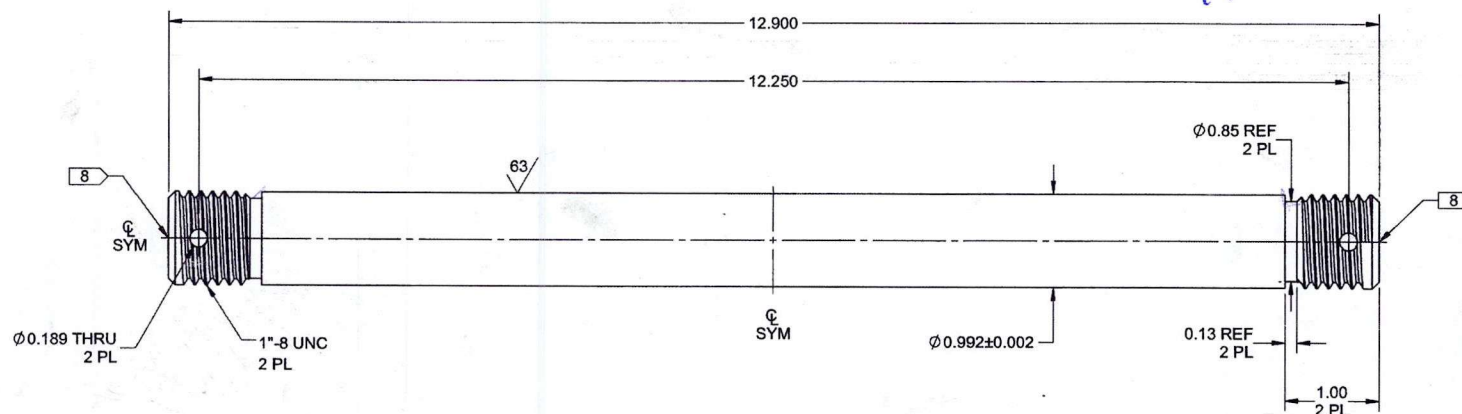
DAS
40
9-89

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER, IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE AFOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.

KEAN SHEPHERD
QUALITY CONTROL

ATLANTIC HEAT TREATING 2001 LTD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 192380 M15
19-03-22



20NR-85 DRAW BAR FOR T-BAR

NOTES:

- 1) MATERIAL: 4340
- 2) HEAT TREAT: 40-45 Rc
- 3) FINISH: NICKEL PLATE PER MIL-C-26074 CLASS 2 GRADE B OR QQ-N-290A CLASS 2 GRADE E
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

C	UPDATED DRAWING TEMPLATE. REDIMENSIONED PART HOLE DIM WAS 2X $\phi .19$ IS $\phi .189$ THRU 2 PL. DIM WAS $\phi 1.000$ $+0.000/-0.001$ IS $\phi 0.992 \pm 0.002$ MATERIAL CHANGE RC ADDED	19-548	KPT
2	CH'D FINISH TO NICKEL PLATE	-	JAG
1	AS DRAWN BY CANAM	-	CFS
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # 20NR-85 TITLE DRAWN BAR FOR T-BAR SCALE NTS	
DRAWN	KPT		
CHECKED	KPT		
MFG. APPR.	DP		
APPROVED	W		
DATE	2/12/2019	REV. C SHEET 1 OF 1 COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043454



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043454

PO Date: 5/14/19

Due Date: 5/17/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: ****RUSH****

E-MAILED
2019-05-15

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	193661	20NR-14	Load Rail (Outside Processing - Nickel Plate)-Issue P/O P/O -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Certificate of Conformity is required	Firmed	-	5/17/19	9 pcs	0 pcs	9 pcs	\$5.60/pcs	\$50.40
2	194621-A	20NR-61	Lock -Issue P/O; -Nickel plate, QQ-N-290, Class 2, Grade E or F -Nickel Plate .0004- .0006 -Bake after plating -Material type; 4140 -Certificate of Conformity is required	Firmed	-	5/17/19	5 pcs	0 pcs	5 pcs	\$5.60/pcs	\$28.00
3	192380	20NR-85	Lifting Bolt -Issue P/O; -Nickel plate, QQ-N-290A, Class 2, Grade E or F -Material type; 4340 -Certificate of Conformity is required	Firmed	-	5/17/19	7 pcs	0 pcs	7 pcs	\$8.91/pcs	\$62.37



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB043454**



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	194245	C3-C-8	Lifting Bushing -Issue P/O; -Nickel plate, MIL-C-26074 Class 2 Grade B OR QQ-N-290A, Class 2, Grade E -Material type; 4140 -Certificate of Conformity is required	Firmed	-	5/17/19	20 pcs	0 pcs	20 pcs	\$0.85/pcs	\$17.00

20 x

MAY 22 2019

Grand Total: \$157.77

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/15/19 9:15 AM Dart.Guerin.Kimberley

**Certificat de Conformité / Certificate of Compliance**
(019207-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupepaltech.com

Bon de Livraison / Packing Slip**019207- 1**

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-May-2019		SVETLANA DORZHIYEVA		POHB043454				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	20NR-14 Rev.	20NR-14 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] NICKEL-PLATE, QQ-N-290,CLASS2, GRADE E OR F NICKEL PLATE 0.0004-0.0006 BAKE AFTER PLATING	E-NICKEL STEEL CH	9	9	0	0	0
2	20NR-61 Rev.	20NR-61 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] NICKEL PLATE QQ-N-290 CLASS 2 GRADE E OR F 0.0004 TO 0.0006 THICK BAKE AFTER PLATING MATERIAL TYPE; 4140	E-NICKEL STEEL CH	5	5	0	0	0
3	20NR-85 Rev.	20NR-85 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] NICKEL PLATE QQ-N-290 CLASS 2 GRADE E OR F MATERIAL TYPE; 4140	E-NICKEL STEEL CH	7	7	0	0	0
4	C3-C-8 Rev.	C3-C-8 01 -E-NIC STEEL 200 [E-NICKEL STEEL 200] NICKEL PLATE, MIL-C-26074 CLASS 2 GRADE B OR QQ-N-290A, CLASS 2, GRADE E MATERIAL TYPE; 4140	E-NICKEL STEEL CH	20	20	0	0	0

RECEIVED

MAY 21 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

4 boxes

Epaisseur réelle
Actual ThicknessInspecteur Qualité
Quality InspectorRéçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.